

## CLAIMS

1. A sport bottle having a cylindrical body with a base at one end thereof, and an opening at the opposite end;

a closure about said open end, said closure having a push/pull  
5 spout therein;

a first attachment device, said first attachment device being disposed on said cylindrical body;

a second attachment device, said second attachment device being disposed on said base;

10 said attachment devices adapted to adhere to a planer surface to removably attach said sport bottle thereto.

2. The sport bottle of Claim 1, wherein said attachment devices include magnets.

3. The sport bottle of Claim 1, wherein said first attachment device comprises a strip of magnetic material, said strip of magnetic material circumscribing said cylindrical body.

5 4. The sport bottle of Claim 1, wherein said attachment devices comprise velcro strips.

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5. The sport bottle of Claim ~~3~~, wherein said first attachment device comprises a velcro strip, said velcro strip circumscribing said cylindrical body.

6. On a vehicle in which said vehicle is supported for movement on wheels, and is provided body parts including a front hood, a rear, deck, fenders and side panels, at least some of which are in transverse planes;

at least one sport bottle removably adhered to one of said body parts; said sport bottle having a cylindrical body with a base at one end thereof, and an opening at the opposite end;

a closure about said open end, said closure having a push/pull spout therein;

a first attachment device, said first attachment device being disposed on said cylindrical body;

a second attachment device, said second attachment device being disposed on said base; *comprising a magnet, and*

said attachment devices adapted to adhere to a planer surface to removably attach said sport bottle thereto.

~~X~~ The vehicle of Claim 6, wherein said attachment devices include magnets.

8. The vehicle of Claim 6, wherein said first attachment device comprises a strip of magnetic material, said strip of magnetic material circumscribing said cylindrical body.

5 9. The vehicle of Claim 6, wherein said attachment devices comprise velcro strips.

10. The vehicle of Claim 6, wherein said sport bottle is removable adhered to any of said body parts.

11. The vehicle of Claim 6, wherein said vehicle is provided with multiple sport bottles removably secured to various body parts.